

ARTICLE TYPE

Synthesis of MnO₂ Particles via One Step Localized Heating Method as Catalyst for Dye Degradation

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Abstract

This work demonstrated the synthesis of MnO₂ particles via a rapid one-step localized heating method. The heat was transferred directly from the wire into the precursor solution, minimizing the heat loss to the surrounding. As a result, the precursor solution was heated up rapidly and MnO₂ particles with different morphologies were successfully synthesized in a short duration within 10 to 15 min. These MnO₂ particles were used as catalysts in the degradation of Rhodamine B (RhB) organic dye. Particularly, MnO₂ particles synthesized at 10 min possessed outstanding catalytic activity with 99% degradation efficiency of RhB dye in 10 min of reaction time. This was significantly contributed by its 3D nanoflowers morphology, which provided more active sites for catalytic activities. The promising catalytic activity, synthesizing by a simple and affordable synthesis setup could provide an alternative in developing MnO₂ catalyst for organic pollutants removal.

Keywords: Manganese dioxide (MnO₂), nanoflowers; catalyst; dye degradation; rapid synthesis

1.0 Introduction

MnO₂, which is categorized as n-type semiconductor, possesses band gap energy in the range of 1–2 eV [1]. It is one of the promising candidates in the removal of organic dye [2-4]. It possesses various redox activities due to its different oxidation states (+2, +3 and +4), low toxicity, and abundancy. These unique properties make it an attractive potential catalyst for wastewater treatment [5, 6]. In addition, MnO₂ particles are approximately 75% cheaper than the commonly used photocatalyst, for example TiO₂ particles. One kilogram of MnO₂ particles costs USD 600 whereas one kilogram of TiO₂ particles will need USD 2850 (information obtained from www.sigmaldrich.com).

Numerous approaches have been reported in the synthesis of MnO₂ particles such as hydrothermal [7], sol-gel [1], wet chemical [8], precipitation [9], microwave [10], ice-templating [11], reflux [12] and mechanochemical process [13]. Among these methods, hydrothermal, sol-gel, and precipitation are frequently reported in the synthesis of MnO₂ particles. Their synthesis processes are simple, easy to repeat, and the size and morphology can be easily tailored by changing the reaction's parameters. However, attributed to their setups, these methods usually require relatively lengthy synthesis time (>8 h) and high usage of electrical energy (>200 W h) [14]. These methods are considered inefficient in terms of energy and time as the heat generated by the heating coils is transferred externally from the reactor system to the precursor solution. Most of the heat is lost during this process. This became the main drawback for practical application which require mass production at a low cost of synthesis

A rapid synthesis of MnO₂ particles via the localized heating (LH) method is reported in this paper. Once the electric current was passed through the wire, the heat was generated and was transferred directly to the target solution. This approach minimizes the heat lost to the surrounding. With this, high heating rate was attained and MnO₂ particles were successfully produced in a short duration (10 min) with low usage of electrical energy (\approx 40W h). The MnO₂ particles demonstrated promising catalytic activity attributed to their 3D nanoflowers morphology that offered a large surface area for dye removal.

2.0 Materials and Methods

2.1 Synthesis of MnO₂ particles

The precursor solution was prepared using a 2:3 molar ratio of KMnO₄ (0.70 g) and MnSO₄ (1.125 g) which dissolved in distilled water (80 ml). A benchtop power regulator was used to pass the electrical current to the wire that submerged in the precursor solution under constant stirring. The temperatures of the wire and the precursor solution were monitored by thermocouples. The particles collected were then washed with ethanol and distilled water before drying at room temperature. The effect of heating duration was studied.

2.2 Materials Characterization

Field emission scanning electron microscopy (FESEM, Zeiss Supra 35 VP) and Tecnai G2 F20 X-Twin transmission electron microscope (TEM) were used to study the surface morphologies of the

particles. X-ray diffraction (XRD) analysis using a D8 Advance (Bruker, Karlsruhe, Germany) automated X-ray diffractometer system was used to identify the crystal phases of the particles. UV-Visible spectroscopy (Varian Cary 50) was used to study the catalytic activity of the particles.

2.3 Catalytic removal of RhB dye

MnO₂ particles (0.025 g) were added into the beaker filled with RhB solution (250 ml, 2.5 mg/L). At given time intervals, the mixed solution (2.5 ml) was collected. The absorbance of solution collected at different time intervals was measured by UV-Vis spectrometer. The degradation efficiency was calculated from the absorption of RhB at 554 nm using **Eq. 1**.

$$\text{Removal efficiency (\%)} = \frac{A_0 - A_t}{A_0} \times 100 \quad (1)$$

where A₀ and A_t is the absorbance of RhB aqueous solution at t=0 min and after t min of reaction respectively. The kinetics of the degradation process were calculated based on the pseudo-first-order kinetic model using **Eq. 2**.

$$\ln(A_0/A_t) = kt \quad (2)$$

where A₀ and A_t are the concentration of RhB at t=0 min and after t min of reaction respectively.

3.0 Results and discussion

Figure 1 illustrates the XRD profiles of the particles synthesized at a heating duration of 10 and 15 min. The XRD profiles show a similar diffraction pattern where there are five broad diffraction peaks detected at 11.59 °, 23.76 °, 37.23 °, 42.08 ° and 66.69 ° corresponding to (110), (220), (211), (031) and (002) crystal planes of MnO₂ (JCPDS 44-141). Besides, both profiles display broad diffraction peaks. This suggests that the MnO₂ particles possessed amorphous structures.

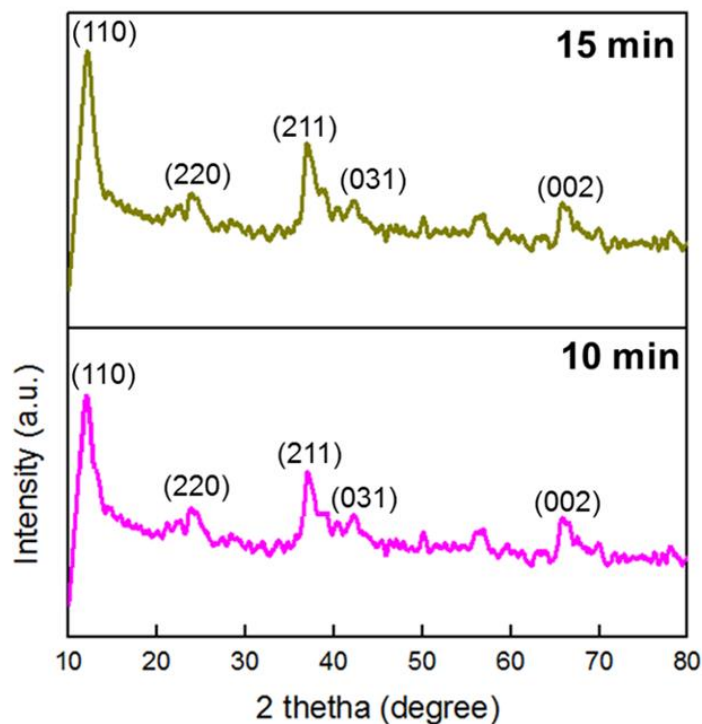


Figure 1: XRD profiles of MnO₂ particles synthesized at different heating duration.

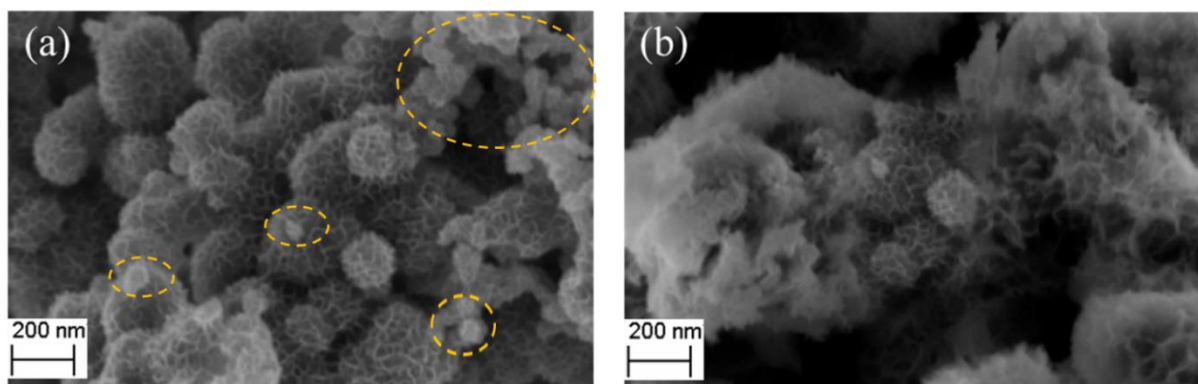


Figure 2: FESEM images of MnO₂ particles synthesized at heating duration of (a) 10min (circled area represent small particles) and (d) 15 min at a magnification of 30K .

Figures 2a and b illustrate the morphologies of MnO₂ particles synthesized at a heating duration of 10 and 15 min. The MnO₂ particles possessed different morphologies in general. At 10 min, hierarchical flower-like structures was formed. These flower-like particles were made up of assemblies of thin intersected nanosheets. Besides, tiny particles were found deposited on the surface of MnO₂ nanoflowers as highlighted in the yellow circle. By increasing the heating duration to 15 min, agglomerated structures were observed over the surface of MnO₂ particles.

The growth mechanism of MnO₂ particles using the LH method is proposed in Figure 3. As illustrated in Figure 3a, the temperature of wire and solution was 28 °C at t=0 min. Since there was no current supply, no heat was generated from the wire. Therefore, no MnO₂ particles were synthesized. After switching for 10 min, the temperature of the wire reached 85 °C while the temperature of the adjacent precursor solution was 80 °C. This observation suggests that heat transferred rapidly into the precursor solution. This is explainable as LH method allowed the transfer of heat constantly and directly into the precursor solution. This offered more efficient energy transfer and thus high heating rate. The temperature of the precursor solution was sufficient to initiate the redox reaction between KMnO₄ and MnSO₄. According to Classic Nucleation Theory (CNT), under high heating rate, nucleation reaction will be triggered within a short time. This in turn would offer a higher concentration of nucleus. The MnO₂ nuclei formed in the precursor solution would self-assembly and grow into crumpled and intersected nanoflowers as shown in Figure 2a. Besides, secondary nucleation could also occur under rapid heating rate conditions [15, 16]. Small particles were formed and deposited on the surface of MnO₂ nanosheets. Most of the precursor in the solution was depleted when the heating duration was prolonged to 15 min. Subsequently, a slower nucleation rate was observed. Meanwhile, Ostwald ripening occurred in the solution that was heated under uniform temperature. This phenomenon was frequently seen in the solid-solutions medium where the small crystals redeposit onto a larger crystal over time as observed in Figure 2b.

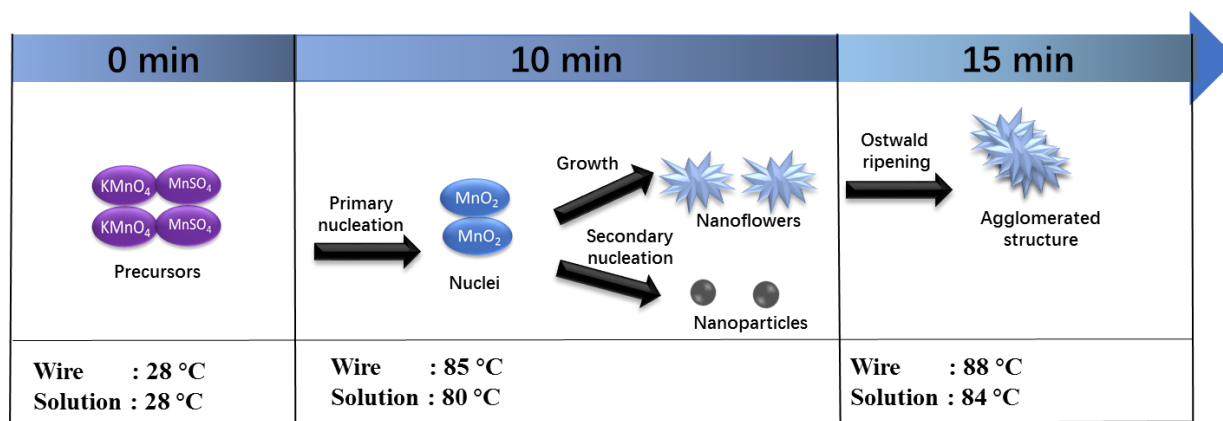


Figure 3: A schematic diagram illustrates the morphology evolution of MnO₂ particles nanoflowers with heating durations.

The catalytic activities of MnO₂ particles were investigated by assessing their removal efficiency towards the RhB dye. The UV–Vis profiles of RhB dye with MnO₂ particles synthesized at 10 min and 15 min are shown in Figure 4. Both the characteristic peaks of RhB at the wavelength of 554 nm decreased with time. The distinct peaks of MnO₂ particles synthesized at 10 min reduced faster than those synthesized at 15 min. The relative intensity of the absorption peaks for MnO₂ synthesized at 10 min vanished entirely after 20 min of reaction time.

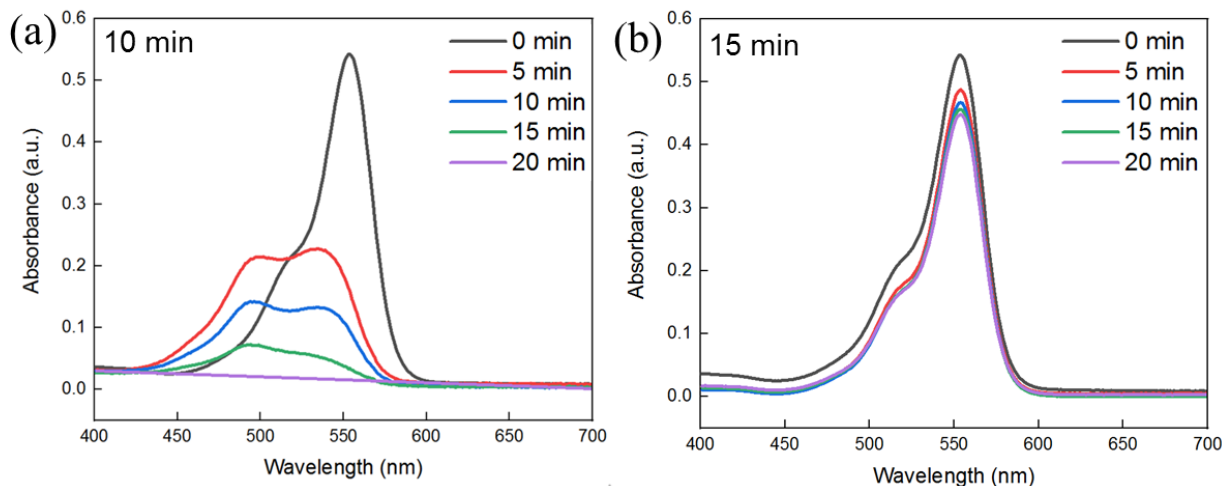


Figure 4: UV–Vis absorption profile of RhB as a function of reaction time using MnO₂ particles synthesized at (a) 10 min and (b) 15 min.

The characteristic absorbance peak of RhB is 554 nm. The decrease of absorbance at 554 nm indicates that the reduction of RhB concentration in solution. The removal of RhB from the solution could be via degradation, adsorption or a combination of both mechanisms. MnO₂ particles synthesized at 10 min displayed a blue shift in the wavelength. The wavelength was shifted from 554 nm to 449 nm suggests the degradation of RhB molecules via the formation of nitrogen-centered radicals, which underwent a two-step reaction of N-deethylation followed by the destruction of the backbones. Thus, this is solid evidence that the removal of RhB by MnO₂ particles synthesized at 10 min was through the degradation process. On the contrary, no apparent band shift was observed when using MnO₂ particles synthesized at 15 min. As both MnO₂ particles were synthesized using the same process, except synthesis duration, thus it is strongly believed that the removal of RhB by MnO₂ particles synthesized at 15 min was also through the degradation process. Nevertheless, the degradation process was much slower than MnO₂ synthesized at 10 min. Thus, the shifting of absorbance peak was not observed during the photocatalytic test.

A plot of removal efficiency of RhB with time is demonstrated in Figure 5a using Eq. 1 to evaluate their catalytic activities quantitatively. The self-degradation of RhB is negligible as it is less than 1.0%. The degradation efficiency of MnO₂ particles synthesized at 10 min and 15 min were 99 % and 17 % respectively. The kinetics of the degradation process of RhB by MnO₂ particles were explored. The linear fittings in Figure 5b indicated that the degradation of RhB by these MnO₂ particles followed the pseudo-first order kinetic model. The reaction rate constants of MnO₂ particles synthesized at 10 min and 15 min were 0.162 and 0.010 min⁻¹ respectively. The MnO₂ particles synthesized at 10 min possessed the highest removal efficiency. Its efficiency is approximately 6 folds more elevated than MnO₂ synthesized at 15 min.

Next, the repeatability test on the catalytic performances of MnO₂ particles synthesized at 10 min in subsequent five cycles are shown in (Figure 5c). MnO₂ particles can maintain their catalytic efficiency up to 70% after reusing for five cycles. It can be concluded that the outstanding catalytic activity of MnO₂ particles synthesized at 10 min was significantly contributed by its hierarchical flower-like morphology that provided more active sites for catalytic activities to occur. According to a previously reported study, 3D nanoflowers in a minute structure provided a high surface area to volume ratio, which increased the chance of adsorption of dye molecules, providing a high rate of reaction and hence high removal rate on RhB dye [17, 18].

Lastly, the catalytic performance of MnO₂ particles synthesized at 10 min was compared with other MnO₂ based catalysts reported recently. The synthesized MnO₂ catalyst outperformed other reported catalysts. Besides, the synthesis duration is the shortest, proving its feasibility for practical application.

Table 1: Catalytic activity of MnO₂ based catalyst in RhB dye degradation reported in the

<i>Catalyst</i>	Synthesis method	Synthesis duration (hr)	Target pollutant/ concentration (mg/L)	Catalyst concentration (g/L)	Reaction time (min)	Removal efficiency (%)	Activator	Ref
<i>MnO₂/SiO₂ core-shell</i>	Mixing & calcination	6	RhB / 5.0	0.5	90	84.9	Acid	[19]
<i>Amorphous MnO₂</i>	Mechanochemical	5	RhB / 9.5	0.16	30	99	UV light & acid	[20]
<i>MnO₂/ carbon aerogel</i>	Hydrothermal	2	RhB / -	1.5	80	99.5	H ₂ O ₂	[21]
<i>MnO₂/Mn₃O₄/ Fe₃O₄</i>	Hydrothermal	6	RhB / 10.0	0.015	130	94.5	Visible light	[22]
<i>αMnO₂/ Palygonskite</i>	Hydrothermal	8	RhB / 20.0	0.1	180	100	PMS & Acid	[2]
<i>MnO₂ particles</i>	Localized heating	0.16	RhB / 2.5	0.1	20	99	Acid	This work

literature

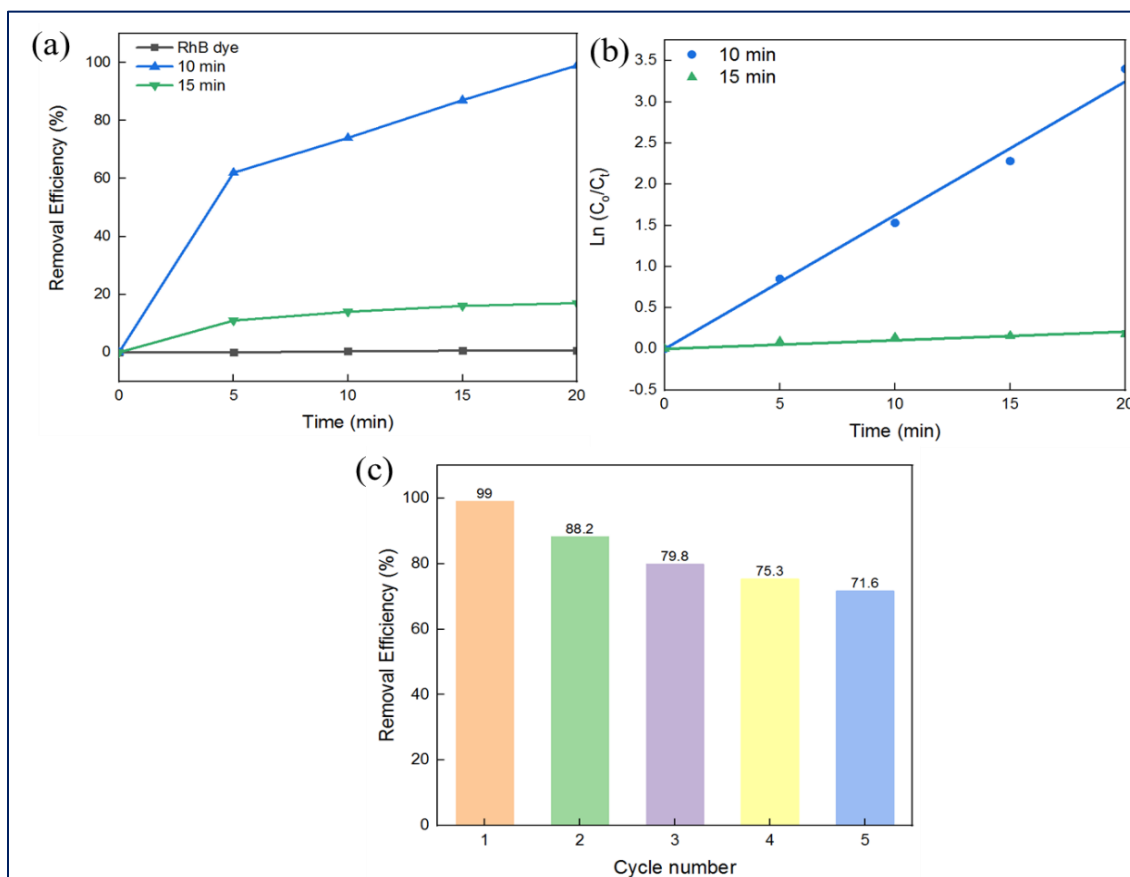


Figure 5: (a) Removal efficiency, (b) rate of removal and (c) repeatability test (10 min) of MnO₂ particles.

Conclusion

In summary, the synthesis of MnO₂ particles could be achieved in a short duration of 10 min using the one-step localized heating method. The underlying mechanism for the formation of MnO₂ particles followed to Classical Nucleation Theory. It involved nucleation of precursors, followed by the growth of flower-like MnO₂ particles. Besides, tiny particles due to secondary nucleation were deposited on the surface of MnO₂ particles. Meanwhile, prolonging the heating duration led to Ostwald ripening, resulting in the formation of agglomerated structure. The practical application of these MnO₂ particles was tested by measuring their catalytic activity on the degradation of RhB organic dye. The MnO₂ particles synthesized at 10 min possessed the best catalytic activity. Besides, they could re-use at least cycles with efficacy maintained up to 70 %. The outstanding catalytic activity of these MnO₂ could be attributed to their unique 3D nanoflowers morphology, which provided a large surface area to volume ratio for a catalytic activity to occur. This work presents a simple, facile, and efficient synthesis route for MnO₂ particles.

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Competing interests

The authors declare no competing of interest.

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